



Pipeline Supply and Service Co., Inc.

Powercrete® J/J-FC SPRAY Application

Pounds per Linear Foot with Waste Factor

J Cure Time: @90°F - smear free, 20 min.; hard, 2 hrs.; cure, <4 hrs. (Shore D > 75)

J-FC Cure Time: @90°F - smear free, 10 min.; cure, <2 hrs. (Shore D > 75)

OD	sqft/ft	10mils	20mils	30mils	40mils	50mils	60mils
2-3/8"	0.622	0.16	0.26	0.34	0.42	0.50	0.59
2-7/8"	0.753	0.20	0.31	0.41	0.51	0.61	0.72
3-1/2"	0.916	0.24	0.36	0.50	0.62	0.74	0.86
4-1/2"	1.178	0.32	0.47	0.63	0.80	0.96	1.11
6-5/8"	1.734	0.47	0.70	0.93	1.17	1.40	1.63
8-5/8"	2.258	0.61	0.92	1.22	1.53	1.84	2.13
10-3/4"	2.814	0.70	1.05	1.41	1.76	2.11	2.46
12-3/4"	3.338	0.84	1.25	1.68	2.09	2.50	2.93
14"	3.665	0.91	1.38	1.84	2.29	2.75	3.21
16"	4.189	1.05	1.58	2.10	2.61	3.14	3.66
18"	4.712	1.18	1.76	2.35	2.95	3.54	4.13
20"	5.236	1.21	1.81	2.40	3.01	3.61	4.22
22"	5.760	1.32	1.99	2.65	3.31	3.98	4.63
24"	6.283	1.45	2.16	2.89	3.61	4.34	5.06
26"	6.807	1.56	2.35	3.13	3.91	4.69	5.47
30"	7.854	1.81	2.71	3.61	4.52	5.42	6.33
36"	9.420	2.16	3.25	4.34	5.42	6.50	7.58
42"	10.990	2.53	3.80	5.06	6.33	7.58	8.84
48"	12.560	2.89	4.34	5.77	7.22	8.67	10.11
54"	14.130	3.25	4.88	6.50	8.13	9.75	11.37
60"	15.700	3.61	5.42	7.22	9.03	10.83	12.64

Powercrete® J/J-FC KIT Application

Pounds per Linear Foot with Waste Factor

Kit Pot Life After 3 minutes Mixing (in minutes):

50°F = 75; 60°F = 49; 70°F = 45; 80°F = 17; 90°F = 10; 100°F = 7; 130°F = 5

OD	sqft/ft	10mils	20mils	30mils	40mils	50mils	60mils
2-3/8"	0.622	0.13	0.21	0.28	0.34	0.41	0.48
2-7/8"	0.753	0.17	0.25	0.33	0.42	0.50	0.58
3-1/2"	0.916	0.20	0.30	0.41	0.51	0.61	0.70
4-1/2"	1.178	0.26	0.39	0.52	0.65	0.78	0.90
6-5/8"	1.734	0.39	0.57	0.76	0.96	1.14	1.33
8-5/8"	2.258	0.50	0.75	0.99	1.24	1.50	1.74
10-3/4"	2.814	0.62	0.92	1.24	1.55	1.86	2.17
12-3/4"	3.338	0.74	1.10	1.47	1.84	2.20	2.57
14"	3.665	0.80	1.21	1.62	2.01	2.42	2.83
16"	4.189	0.92	1.39	1.85	2.30	2.76	3.22
18"	4.712	1.03	1.55	2.07	2.60	3.11	3.63
20"	5.236	1.16	1.73	2.30	2.88	3.45	4.04
22"	5.760	1.27	1.90	2.53	3.17	3.81	4.43
24"	6.283	1.39	2.07	2.76	3.45	4.15	4.84
26"	6.807	1.50	2.24	2.99	3.74	4.49	5.24
30"	7.854	1.73	2.60	3.45	4.32	5.18	6.05
36"	9.420	2.07	3.11	4.15	5.18	6.22	7.25
42"	10.990	2.42	3.63	4.84	6.05	7.25	8.46
48"	12.560	2.76	4.15	5.52	6.91	8.29	9.67
54"	14.130	3.11	4.66	6.22	7.78	9.33	10.88
60"	15.700	3.45	5.18	6.91	8.64	10.36	12.09

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